

# Allbond-Set

Allbond-Fluid + Allbond-Spray

*Close & Clean*

## ▶ With Close & Clean closure

### Features

- ▶ **Allbond-Fluid** is a high quality single component reaction adhesive cyanoacrylate glue
- ▶ **Allbond-Spray** for the rapid curing of cyanoacrylate adhesives
- ▶ **Allbond-Primer** for best adhesion on difficult to bond plastics as PP and PE

### Benefits of use

- ▶ Strong bonding after seconds
- ▶ Easy handling
- ▶ Good material compatibility
- ▶ Safety in use
- ▶ Adhesion in seconds
- ▶ Bonds a wide variety of materials
- ▶ In gel form - clean work
- ▶ Does not run or drip
- ▶ Practical screw cap
- ▶ Usable up to 12 months after opening
- ▶ Very easy to dose
- ▶ Extremely high adhesion strength
- ▶ Permanently transparent
- ▶ No „flooding“ of absorbent surfaces

### Areas of application

- ▶ For installation and repair
- ▶ Suitable for indoor and outdoor use
- ▶ Bonds wood, MDF, leather, paper, rubber, cork, metal, aluminum, hard foam, plastics, plastic edges, ceramics, tiles, etc.



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### Range of use

- ▶ Trade
- ▶ Household
- ▶ Industry
- ▶ Hobby

### Directions for use

Adhesive surfaces must be dry, clean, dust, oil and grease-free. Clean substrate surface with **beko Allclean**. Apply **Allbond-Spray** at room temperature on both surfaces to be bonded until a clear liquid film can be seen. Then allow the spray to dry. Add **Allbond-Fluid** applied at room temperature in a thin layer on one of the adherend surfaces and the parts to be bonded and press together for about 10 seconds. After approx. 20 seconds, the bond has enough strength to be handled. Close **Allbond-Fluid** tightly and store upright. Ideally suited for combination gluing. To bond PE and PP plastics it is recommended to pretreat with **Allbond-Primer**. In the case of incorrect or improper application, any product warranty becomes void. For professional and industrial use only.

### Caution

- ▶ It is recommended to sand or roughen polished surfaces in advance.
- ▶ Before use (particularly under UV irradiation) carry out internal trials.
- ▶ Please observe safety data sheet!

### Package contents

	Art.-No.	PU
Allbond-Fluid 10 g*	261 10EN	12 pcs
Allbond-Fluid 20 g*	261 20EN	12 pcs
Allbond-Fluid 50 g*	261 50EN	12 pcs
Allbond-Spray 30 ml*	261 30EN	12 pcs
Allbond-Spray 150 ml*	261 150EN	12 pcs
Allbond-Primer 15 ml*	261 1 15EN	12 pcs
Set 50 g Fluid + 150 ml Spray	261 250 EN	12 sets
Set 10 g Fluid + 30 ml Spray	261 250 4EN	12 sets
Set 20 g Fluid + 30 ml Spray	261 250 2EN	12 sets
Set 20 g Fluid + 150 ml Spray	261 250 3EN	12 sets
Sales display complete stocked	261 91EN	1 pc.
Sales mini-display 21 x Fluid 10 g	261 92EN	1 pc.

\* Also available in the blister pack: Art.-No. 261BV10; Art.-No. 261BV20; Art.-No. 261BV50; Art.-No. 261BV30; Art.-No. 261BV150; Art.-No. 261BV1 15

### Technical data

	Allbond-Fluid	Allbond-Spray	Allbond-Primer
<b>Basis</b>	Ethyl cyanoacrylate	Solvent	Solvent
<b>Temperature</b>	resistant from -30° C up to +150° C		
<b>Wet life</b>	approx. 1 to 2 minutes		
<b>Strength to handle</b>	<b>10 g:</b> after 1 to 20 seconds (depending on material) <b>20 + 50 g:</b> after 10 to 60 sec. (depending on material)		
<b>Full Strength</b>	after 24 hours		
<b>Colour</b>	clear / colourless	colourless	colourless
<b>Smell</b>	characteristic	characteristic	characteristic
<b>Density</b>	approx. 1,05 g/cm <sup>3</sup>	0,7 g/cm <sup>3</sup>	0,69 g/cm <sup>3</sup>
<b>Viscosity</b>	<b>10 g:</b> low viscosity (from 80 - 120 mPas at +25° C) <b>20 + 50 g:</b> gel (from 2200 - 2800 mPas at +25° C)	low viscosity	low viscosity
<b>Tensile strength</b>	> 18 N/mm <sup>2</sup> (for sandblasted steel)		
<b>Storage life</b>	12 months	6 months	12 months
<b>Storage</b>	at +5° C to +14° C	at room temperature	at room temp.

This publication supersedes all previous editions and renders the latter invalid. Currently valid documents (safety data sheet) can be viewed on [www.beko-group.com](http://www.beko-group.com)! Subject to technical changes! Print date: 05/2020 Art.-No. 261 250 9EN



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