

For disposal, please observe the legal regu-

Hazard warnings and safety instructions:

Observe the safety data sheet!

Dispose of content/container in industrial incinerators. Safety data sheet is available upon

Information on disposal:

lations

M-GP 04

request.

Product code:



### **Technical Bulletin TM 631**

## **Megamur Universal Filler**

#### **Product description:**

Universal, quick-drying, elastic synthetic filler for filler work indoors and outdoors.

#### Application:

Indoors and outdoors. To smooth out and fill wooden and metal surfaces; even in large areas.

#### Properties:

- quick-drying
- elastic
- very easy to sand
- easy to fill
- excellent application properties
- can be reworked with water-dilutable, solvent-containing (including nitro) and spray can paint

#### Binding agent basis:

Combination of synthetics

Spec. weight: Approx. 2.2 g/cm<sup>3</sup>

Shade of colour: White

### Packaging size:

Tubes: 125 g, 250 g Can: 1 kg

Application:

Japanese putty knife or scraper

#### Surface:

MEGA 631 Megamur Universal Filler can be applied to any viable surface (wood and metal) that is dry, clean and free from separating substances (oil, wax, grease).

#### Base surface preparation

#### Raw wood:

Can be directly reworked with the filler. Filler applications outdoors can result in chipping because of the contraction or expansion of the wood (BFS Bulletin 18).

#### New iron:

Clean and prime with MEGA 003 Anti-Rust Primer e.g. The base coat must be fully hardened without any flaws before filling.

#### **Tightly adhering old coats of paint:** Clean and sand down well.

Non-viable old coats of paint: Completely remove.

Note:

Deeper holes may require repeated filling.

#### **Technical specifications**

#### Cleaning the tools:

Using MEGA 902 Universal Paint Thinner

#### Drying process:

Can be reworked at 23 °C and 60 % humidity: after approx. 3 - 4 h (depending on layer thickness) with water-dilutable and synthetic resin paints. Can be reworked with nitro or spray can paints after fully hardening (approx. 12 h).

#### Consumption:

Approx. 200 - 300 g/m<sup>2</sup>, depending on coating thickness

#### Wet film thickness:

Max. of 1,000 µm

#### **General information**

#### Warning:

Flammable. Ensure sufficient ventilation during and after application and/or wear suitable breathing protection.

#### Storage:

Store dry and frost-free. Seal the opened container tightly.

**Declaration of the substances of content:** Synthetic resin, titanium dioxide, lithopone, barium sulphate, talcum, aromatic compounds, aliphatic compounds, additives

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All specifications can only be regarded as general information. The working conditions beyond our sphere of influence and the multitude of different materials preclude any claim to liability relating to this information. A guarantee can only be given for the high and stable quality of our products.