

according to 1907/2006/EC, Article 31

Printing date 05.03.2022 Version number 02-02 Revision: 04.03.2022

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: LUCITE® 2K EpoxyHärter

1.2 Relevant identified uses of the substance or mixture and uses advised against

No further relevant information available.

Application of the substance / the mixture Hardening agent/ Curing agent

Uses advised against

This product is not suitable for uses other than those specified in the "Use of the substance/mixture". If your particular manner of use is not listed, please contact the creator of this safety data sheet.

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier:

Dörken Coatings GmbH & Co. KG

Wetterstr. 58 58313 Herdecke

Germany

www.doerkencoatings.de

Phone: +49 2330 63 243 Fax: +49 2330 63 100 243

Further information obtainable from: msds.coatings@doerken.de

1.4 Emergency telephone number:

Australia: 61-290372994

United Kingdom: 44-870-8200418 and 44-2038073798

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture Classification according to Regulation (EC) No 1272/2008



Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2 H319 Causes serious eye irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the CLP regulation.

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Hazard pictograms



Signal word Warning

Hazard-determining components of labelling:

Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight < 700)

Hazard statements

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting effects.

Precautionary statements

P273 Avoid release to the environment.
P280 Wear protective gloves / eye protection.

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P337+P313 If eye irritation persists: Get medical advice/attention.

P362+P364 Take off contaminated clothing and wash it before reuse.

P501 Dispose of contents/container in accordance with local/regional/national/international

regulations.

Additional information:

EUH205 Contains epoxy constituents. May produce an allergic reaction.

2.3 Other hazards

Results of PBT and vPvB assessment

PBT: Not applicable. **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Description: Mixture of substances listed below with nonhazardous additions.

Dangerous components:		
CAS: 25068-38-6 NLP: 500-033-5 Reg.nr.: 01-2119456619-26-xxxx	Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700) Aquatic Chronic 2, H411; Skin Irrit. 2, H315; Eye Irrit. 2, H319;	≥10-<25%
	Skin Sens. 1, H317 Specific concentration limits: Skin Irrit. 2; H315: C ≥ 5 % Eye Irrit. 2; H319: C ≥ 5 %	
CAS: 107-98-2 EINECS: 203-539-1 Reg.nr.: 01-2119457435-35-xxxx	1-Methoxy-2-propanol Flam. Liq. 3, H226; STOT SE 3, H336	1-10%
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Benzyl alcohol (Contd. of page 2)

Senzyl alcohol

CAS: 100-51-6 Benzyl alcohol EINECS: 202-859-9 Acute Tox. 4, H302; Acute Tox. 4, H332; Eye Irrit. 2, H319

Reg.nr.: 01-2119492630-38-xxxx

Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General information:

In all cases of doubt, or when symptoms persist, seek medical advice.

Soiled, soaked clothes immediately take off.

Never give anything by mouth to an unconscious person.

After inhalation:

Supply fresh air; consult doctor in case of complaints.

In case of unconsciousness place patient stably in side position for transportation.

After skin contact:

Immediately wash with water and soap and rinse thoroughly.

If skin irritation or rash occurs: Get medical advice/attention.

Take off immediately all contaminated clothing and wash it before reuse.

After eye contact:

Remove contact lenses. Keep eye lids open and rinse plentifully for at least 10 minutes with clean running water. Subsequently consult an ophthalmologist.

In case of troubles or persistent symptoms, consult an opthalmologist.

After swallowing:

Rinse mouth thoroughly with water.

Drink plenty of water and provide fresh air. Call for a doctor immediately.

4.2 Most important symptoms and effects, both acute and delayed

Allergic reactions

After eye contact: May cause irritations.

4.3 Indication of any immediate medical attention and special treatment needed

Symptomatic treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing agents:

Extinguishing powder, foam, carbon dioxide.

Use fire extinguishing methods suitable to surrounding conditions.

For safety reasons unsuitable extinguishing agents: Water with full jet

5.2 Special hazards arising from the substance or mixture

Fire will produce dangerous decomposition products like dense, black smoke, carbon dioxide (CO₂), carbon monoxide (CO) and nitrogen oxides (NOx). Inhalation may cause serious health damage.

Under certain fire conditions, traces of other toxic gases cannot be excluded.

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5.3 Advice for firefighters

Protective equipment:

Wear self-contained respiratory protective device.

Wear fully protective suit.

Additional information

Collect contaminated fire fighting water separately. It must not enter the sewage system.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

Avoid contact with skin and eyes.

6.2 Environmental precautions:

Do not allow product to reach sewage system or any water course.

Inform respective authorities in case of seepage into water course or sewage system.

Keep contaminated washing water and dispose of appropriately.

6.3 Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Dispose of the material collected according to regulations.

6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Avoid prolonged, intensive skin contact and contact with the eyes.

Avoid the handling of incompatible substances and mixtures. Incompatible substances: see section 10.5

7.2 Conditions for safe storage, including any incompatibilities

Storage:

Requirements to be met by storerooms and receptacles:

Make sure spills can be contained, e.g. in sump pallets.

Protect from frost, heat and direct sunlight. Keep tightly closed, cool and dry.

Information about storage in one common storage facility:

Note the rules for common storage in accordance with TRGS 510 - "Storage of hazardous substances in transportable containers".

Store away from foodstuffs.

Further information about storage conditions: None.

Storage class: 10

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7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Additional information about design of technical facilities:

Ensure a good ventilation. This can be achieved by local exhaustion or general exhaust air.

Ingredients wit	Ingredients with limit values that require monitoring at the workplace:	
107-98-2 1-Meth	noxy-2-propanol	
AGW (Germany) Long-term value: 370 mg/m³, 100 ppm 2(I);DFG, EU, Y	
IOELV (EU)	Short-term value: 568 mg/m³, 150 ppm Long-term value: 375 mg/m³, 100 ppm Skin	
100-51-6 Benzy	l alcohol	
AGW (Germany) Long-term value: 22 mg/m³, 5 ppm 2(I);DFG, H, Y, 11	

Regulatory information

AGW (Germany): TRGS 900 IOELV (EU): (EU) 2019/1831

Ingredients with biological limit values:

107-98-2 1-Methoxy-2-propanol

BGW (Germany) 15 mg/l

Untersuchungsmaterial: Urin

Probennahmezeitpunkt: Expositionsende bzw. Schichtende

Parameter: 1-Methoxypropan-2-ol

Regulatory information BGW (Germany): TRGS 903

Additional information: The lists valid during the making were used as basis.

8.2 Exposure controls Provide good ventilation and/or an exhaust system in the work area.

Personal protective equipment:

General protective and hygienic measures:

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

Immediately remove all soiled and contaminated clothing

Do not eat, drink, smoke or sniff while working.

Use skin protection cream for skin protection.

In case of suffering from allergy, asthma and chronic illness of the respiratory system avoid use of this product.

Respiratory protection:

Use always breathing protection with splashing medium.

Use combination filter type A(-P2) according to EN 141.

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Protection of hands:

Work with gloves. Gloves must be inspected for damage before use. Defective or damaged gloves must not be used. Gloves must satisfy the specifications of EC directive 89/686/EWG and standard EN 374. It is recommended to use long gloves to minimize contact by splashing.

Material of gloves

Butyl rubber

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye protection:

Tightly sealed safety goggles are to be worn during all work, in accordance with EN 166.

Have eye wash bottle or eye rinse ready at work place.

Professional Cooperative Rules - BGR 192 Use of eye and face protection

Body protection: Impervious protective clothing

9.1 Information on basic physical a General Information	and chemical properties	
Appearance:		
Form:	Fluid	
Colour:	Whitish	
Odour:	Weak after glycol ethers	
Odour threshold:	For mixtures not applicable.	
pH-value at 20 °C:	6-8	
Change in condition		
Melting point/Freezing point:	Not security-related.	
Initial boiling point and boiling ra	ange: 100 °C	
Flash point:	>100 °C	
Flammability (solid, gas):	Not applicable.	
Ignition temperature:	Not applicable.	
Decomposition temperature:	For mixtures not applicable.	
Auto-ignition temperature:	Product is not selfigniting.	

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Explosive properties:	Product does not present an explosion hazard.
Explosion limits:	
Lower:	Not determined.
Upper:	Not determined.
Oxidising properties	In its condition as supplied, the product is neither flammable nor oxidising.
Vapour pressure at 20 °C:	23 hPa
Density at 20 °C:	~1.1 g/cm ³
Vapour density	Not applicable.
Evaporation rate	For mixtures not applicable.
Solubility in / Miscibility with	
water:	Miscible / waterdilutable.
polar solvents:	Partly miscible.
non-polar solvents:	Not miscible or difficult to mix.
Partition coefficient: n-octanol/water:	For mixtures not applicable.
Viscosity:	Not security-related.
9.2 Other information	No further relevant information available.

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reactions are known.

No further relevant information available.

10.2 Chemical stability Product is stable under normal storage conditions.

10.3 Possibility of hazardous reactions

No dangerous reactions known.

No dangerous reactions are known.

10.4 Conditions to avoid No further relevant information available.

10.5 Incompatible materials: strong oxidizing agents

10.6 Hazardous decomposition products:

In case of fire arise: smoke and carbon oxides. Under certain fire conditions tracks of other toxic products can not be excluded.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity Based on available data, the classification criteria are not met.

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LD/LC50 values relevant for classification:

The quoted data are literature values and/or manufacturer/supplier data.

25068-38-	25068-38-6 Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)		
Oral	LD ₅₀	>5,000 mg/kg (rat)	
Dermal	LD ₅₀	>2,000 mg/kg (rabbit)	
100-51-6 I	100-51-6 Benzyl alcohol		
Oral	LD₅o	1,230 mg/kg (rat)	
Dermal	LD_{50}	2,000 mg/kg (rabbit)	
Inhalative	LC ₅₀ / 4 h	11 mg/l (rat)	

Specific symptoms in biological assay:

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

May cause an allergic skin reaction.

Additional toxicological information:

CMR effects (carcinogenity, mutagenicity and toxicity for reproduction)

The product is not classified as carcinogenic, mutagenic or toxic to reproduction (CMR properties).

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

Reproductive toxicity Based on available data, the classification criteria are not met.

STOT-single exposure Based on available data, the classification criteria are not met.

STOT-repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard

The mixture contains no or only small amounts of materials which are classified as an aspiration hazard. It can therefore be assumed that the mixture is not an aspiration hazard.

SECTION 12: Ecological information

12.1 Toxicity

Aquatic toxicity:

Harmful to aquatic life with long lasting effects.

EC ₅₀ / 48 h 1.1-2.8 mg/l (Daphnia magna (big water flea)) (OECD 402) EC ₅₀ / 72 h 11 mg/l (Selenastrum capricornutum) LC ₅₀ / 96 h 1.5 mg/l (Oncorhynchus mykiss (rainbow trout)) (OECD 203)		Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular veight ≤ 700)
	EC ₅₀ / 48 h	1.1-2.8 mg/l (Daphnia magna (big water flea)) (OECD 402)
LC₅₀ / 96 h 1.5 mg/l (Oncorhynchus mykiss (rainbow trout)) (OECD 203)	EC ₅₀ / 72 h	11 mg/l (Selenastrum capricornutum)
(Contd. on nogo 0)	LC₅₀ / 96 h	

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NOEC / 21 d	0.3 mg/l (Daphnia magna (big water flea))
100-51-6 Bei	nzyl alcohol
EC ₅₀ / 48 h	230 mg/l (Daphnia magna (big water flea)) (OECD 202)
EC₅₀ / 72 h	770 mg/l (Pseudokirchneriella subcapitata) (OECD 201)
LC₅₀ / 96 h	460 mg/l (Pimephales promelas (fathead minnow))
NOEC / 21 d	51 mg/l (Daphnia magna (big water flea)) (semi-static)
12.2 Persiste	ence and degradability
100-51-6 Bei	nzyl alcohol
OECD 301C	Modified MITI Test (I) 92-96 % (14d)
	Readily Biodegradable
12.3 Bioaccu	umulative potential
	Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight \leq 700)
Partition Coe	fficient log Pow 3.242 (n-octanol/water) (estimated value)
100-51-6 Bei	nzyl alcohol
Partition Coe	fficient log Pow 1.1 (n-octanol/water)

12.4 Mobility in soil No further relevant information available.

Ecotoxical effects:

Behaviour in sewage processing plants:

25068-38-6 Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)

OECD 302B Zahn-Wellens Test 12 % (28d)

General notes: Do not allow product to reach ground water, water course or sewage system.

12.5 Results of PBT and vPvB assessment

This product does not contain relevant substances that have been assessed as persistent, bioaccumulative and toxic (PBT) or as very persistent and very bioaccumulative (vPvB).

PBT: Not applicable. **vPvB:** Not applicable.

12.6 Other adverse effects No further relevant information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system. Must be specially treated adhering to official regulations.

European	waste catalogue
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances
HP4	Irritant - skin irritation and eye damage

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HP13	Sensitising
HP14	Ecotoxic

SECTION 14: Transport information	on
14.1 UN-Number ADR, ADN, IMDG, IATA	Void
14.2 UN proper shipping name ADR, ADN, IMDG, IATA	Void
14.3 Transport hazard class(es)	
ADR, ADN, IMDG, IATA Class	Void
14.4 Packing group ADR, IMDG, IATA	Void
14.5 Environmental hazards:	Not applicable.
14.6 Special precautions for user	Not applicable.
14.7 Transport in bulk according to Anno Marpol and the IBC Code	ex II of Not applicable.
UN "Model Regulation":	Void

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Directive 2012/18/EU

Named dangerous substances - ANNEX I None of the ingredients is listed.

REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 3

DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II

None of the ingredients is listed.

REGULATION (EU) 2019/1148

Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))

None of the ingredients is listed.

Annex II - REPORTABLE EXPLOSIVES PRECURSORS

None of the ingredients is listed.

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Regulation (EC) No 273/2004 on drug precursors

None of the ingredients is listed.

Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors

None of the ingredients is listed.

National regulations:

Information about limitation of use:

Observe employment restrictions concerning young persons.

Observe employment restrictions for expectant or nursing mothers.

Waterhazard class: Water hazard class 2 (Self-assessment): hazardous for water.

Labelling according to Regulation (EC) No 2004/42 Not applicable.

15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

The given conditions of work of the user extract themselves from our knowledge and control. The product/the preparation may be used without written permission for no other use, than the mentioned intended purpose. The user is responsible for the observance of all necessary legal instructions.

This Safety Data Sheet replaces all previous versions. With the newest version in each case, the preceding Safety Data Sheets are set out of strength.

For further information please consult the "Technical Data Sheet".

Misuse may cause damage to health and environment.

Labelling according to regulation (EC) No 528/2012

Additional information: Contains epoxy constituents. May produce an allergic reaction.

Relevant phrases

H226 Flammable liquid and vapour.

H302 Harmful if swallowed.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H336 May cause drowsiness or dizziness.

H411 Toxic to aquatic life with long lasting effects.

Classification according to Regulation (EC) No 1272/2008

Skin corrosion/irritation

Serious eye damage/eye irritation

Skin sensitisation

Hazardous to the aquatic environment - long-term

(chronic) aquatic hazard

The classification of the mixture is generally based on the calculation method using substance data according to Regulation (EC) No 1272/2008.

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Abbreviations and acronyms:

Flam. Liq. 3: Flammable liquids – Category 3 Acute Tox. 4: Acute toxicity – Category 4 Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Irrit. 2: Serious eye damage/eye irritation - Category 2

Skin Sens. 1: Skin sensitisation - Category 1

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2 Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

* Data compared to the previous version altered.

DE/EN -