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Technical Data Sheet 01/22

Rost-Stopp

- Rust-Stop -

Exterior and interior special anti-rust primer

General description

Type of material: Fast drying epoxy ester based special primer

Applications: Bonding layer for further coatings on zinc, hard PVC, aluminium,

powder coated, coil coating substrates and steel. Particularly suited as anti-rust primer on iron, tin roofs and wrought iron. May be applied on

rust. Thoroughly remove scale and loose rust with a wire brush

beforehand.

Product properties: Excellent adhesion. Perfect brushability and flow, quick drying primer

with good mechanical stability. Pronounced anti-rust action due to active rust protection pigments. Rust will be bound due to penetrating

properties.

Shades: White ca. RAL 9016, Oxide red ca. NCS S4050-Y80R, Silver grey ca. RAL

7001, Black ca. RAL 9005

Packaging sizes: 750 ml, 2.5 l, 12 kg (only in Silver grey)

Colour shade:	Container size, litres	Container content,
		kg
White	375 ml	0.557 kg
White	750 ml	1.113 kg
White	2.5	3.711 kg
Silver grey	375 ml	0.540 kg
Silver grey	750 ml	1.080 kg
Silver grey	2.5	3.602 kg
Oxide red	375 ml	0.535 kg
Oxide red	750 ml	1.070 kg
Oxide red	2.5	3.567 kg
Black	375 ml	0.570 kg
Black	750 ml	1.140 kg
Black	2.5	3.800 kg

Technical data

Binder base: Special epoxy ester based binder

Density: ca. 1.48 g/cm³ varying depending on colour shade



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Degree of gloss: semi gloss

Tints: With tint concentrates, max. 3%. Addition will reduce rust protection.

Viscosity: ca. 60 – 80 sec. DIN 6 mm at 20°C

Application temperature: above $+ 5^{\circ}$ C for object and ambient air

Drying: (23°C, 60% rel. humidity)

Dust-dry: approx. 20 minutes

Dry to the touch: after approx. 60 minutes

Coatable with single component paint: ca. 4 hours Coatable with 2 component paint: ca. 7 days

Nitro resistant: after 7 days

Spreading rate: $\frac{6-7 \text{ m}^2}{\text{l per coat, depending on substrate}}$

Corresponds to ca. 150 ml/m² per coat

Method of application

Substrate preparation: The substrate must be stable, dry, clean and with no separating

substances (oil, grease, wax).

Meticulously remove rust from iron and clean.

On steel, carefully remove mill scale before first application.

Use a fleece sponge to thoroughly clean zinc surfaces with a 10 percent ammonia solution and a rinsing agent. Allow the generated foam to

remain for a few minutes, then rinse off thoroughly.

Vigorously roughen aluminium. Completely remove layers of oxide and

corrosion. Then prime within 6 hours.

Roughen powder coatings with abrasive web and clean with nitro

thinner. Apply trial coating.

Substrate preparation: Ensure that the preparation of substrates and coating itself are state of

the art. Please in this respect also take note of the BFS [German Federal Commission for protection of paint and material assets] datasheets and the VOB [German Construction Contract Procedures], Part C, DIN 18363,

Painting and Coating.

Coating structure: Exterior finishes

2 x Rust-Stop

1 - 2 top coats, e.g. with Jansen Glanzcolor, Seidencolor

or ornamental blacksmith matt lacquer.

Interior finishes: 1 x Rust-Stop

1 - 2 top coats, e.g. with Jansen acrylic Glanzcolor, acrylic Seidencolor

Apply a trial coat before actual application.

If several containers are used to apply the final coat, ensure batch

uniformity.



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Final coating: No further coating required after two coats of Jansen Rust-Stop. A

final coating, if required, should be applied within 14 days. The final coating may be with any alkyd resin and acrylate based Jansen products, even nitro lacquers and 2-component lacquers

may be used after ca. 7 days.

Types of application: Brushing: Use a brush with natural bristles.

Rolling: Use short pile rollers.

Cleaning your tools: Use Jansen special thinner.

VOC value: EU limit for this product (Cat. A/i):

500 g/I VOC (2010).

This product contains max. 500 g/l VOC.

Marking: Please see our updated Safety Datasheet on the Internet at

www.jansen.de

The technical information has been compiled based on state-of-the-art technology. No liability will, however, be accepted for the general validity of individual recommendations, since actual application and processing are not under our control and also since the variable nature of substrates would require a specific method of application for each case, considering specific technical and practical aspects. These recommendations will not absolve the customer from his responsibility to test the supplier's products for suitability for his intended use. The "General Delivery and Payment Conditions of the Paint Industry" as per recommendation approved by the Federal Cartel Office on 01 January 2018, shall be applicable. The publication of this Datasheet shall render all previous datasheets for this product invalid.

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